## **Glypure**™

### Cosmetic-Grade Glycolic Acid

# Formulation—Nail/Cuticle Care Cuticle Cream



Glypure penetrates the skin efficiently, readjusts water percentages in the epidermis, stimulates collagen synthesis, and promotes cell turnover. It is also an efficient pH adjuster.

- Promotes exfoliation of cuticles
- Improves the appearance of cuticles

Phase	Trade Name	wt%	INCI Name	Supplier
A1	Purified Water USP	40.00	Purified Water USP	
A2	Magnabrite® S	0.60	Magnesium Aluminum Silicate	Amcol
А3	Glycerin USP	3.00	Glycerin 99% USP	Vantage Specialty Ingredients, Spectrum
Α4	Zemea <sup>®</sup> Propanediol	1.50	Propanediol	DuPont Tate & Lyle Bio Products
A5	Keltrol® CG-T	0.30	Xanthan Gum NF	CP Kelco
A6	Edeta® BD	0.05	Disodium EDTA	BASF
B1	Purified Water	15.00	Purified Water	
B2	Glypure <sup>™</sup>	5.75	Glycolic Acid (70%) <sup>1</sup>	Chemours
В3	Triethanolamine 99%	0.90	Triethanolamine 99% NF <sup>2,3</sup> to pH 3.5–4.0 <sup>3</sup>	Dow, Vantage Specialty Ingredients
C1	Arlacel™ 165V	3.50	Glyceryl Stearate/PEG-1 00 Stearate	Croda
C2	Cutina® GMS V	0.50	Glyceryl Stearate	BASF
C3	Emersol® 7036	2.00	Stearic Acid	Emery Oleochemicals
C4	Crodacol™ CS-50	2.50	Cetearyl Alcohol	Croda
C5	Ultima USP	4.00	White Petrolatum	Penreco
C6	Vitamin E Acetate	0.25	Tocopheryl Acetate	BASF
C7	ODM 100	2.50	Octyldodecyl Myristate	Barnet
C8	Elefac <sup>™</sup> I-205	3.00	Octyldodecyl Neopentanoate	Akzo
C9	Xiameter® PMX-200 Silicone Fluid 100CS	1.00	Dimethicone	Dow Corning
C10	Wickenol® 171	3.00	Octyl Hydroxystearate	Akzo
D1	Dow Corning® ST– CYCLOMETHICONE 5– NF	1.50	Cyclomethicone	Dow Corning
D2	Permethyl® 99A	1.50	Isododecane	Presperse
D3	Permethyl® 101 A	1.50	Isohexadecane	Presperse
E1	Elestab® FL-15	2.50	Butylene Glycol (and) Glycerin (and) Chlorphenesin (and) Methylparaben	Lab. Serobiologiques/ BASF
F1	As Desired	6.00	Dye, Fragrance, and Additives <sup>4</sup>	As Desired
qs	Purified Water	qs to 100%	Purified Water	

#### Notes:

In lieu of Glypure", formulators and manufacturers must use Glypure" L for products used or distributed in Canada or Australia and in Europe for nail care products.



 $<sup>{}^1\!</sup>Glypure \ \ (99\%) may be substituted for Glypure \ \ \ \ (70\%). Compensate the purified water percentage accordingly.$ 

<sup>&</sup>lt;sup>2</sup>Do not exceed 2.5% of Triethanolamine to comply with EU regulations. If necessary, add another neutralizing agent.

<sup>&</sup>lt;sup>3</sup>May use other suitable alkalis, e.g., Potassium Hydroxide, Ammonium Hydroxide, or Sodium Hydroxide.

<sup>&</sup>lt;sup>4</sup>Compensate the purified water percentage accordingly for any additives.

#### **Manufacturing Procedure**

- 1) Prepare phase A by adding A1 to the main vessel and begin mixing.
- 2) Slowly add A2 and mix for 15-30 min to hydrate.
- 3) Pre-wet A5 in A3 and A4, and mix until a uniform dispersion is obtained. Add to A1 and A2, and mix until uniform.
- 4) Add A6 and continue mixing while heating to 70-75 °C (158-167 °F).
- 5) In a separate vessel, mix B1 and B2, and adjust pH accordingly with B3.
- 6) In a separate vessel, add C1-C10, and heat to 70-75 °C (158-167 °F). Begin mixing slowly when solid ingredients begin to melt.
- 7) When phases A and C are at the proper temperature range, add phase C to phase A slowly. When complete, homogenize for 5 min.

- 8) Begin cooling. When phase AC is at 62–65 °C (158–167 °F), pre-blend D1–D3 and add to phase AC. Homogenize while cooling is continued.
- 9) When phase ACD is 45-50 °C (158-167 °F), add pH adjusted phase B. Continue homogenizing and cooling.
- 10) Continue cooling, and add E1 and F1 at 36–38 °C (158–167 °F) and any make-up water due to additive additions and water losses.
- 11) Adjust to pH 3.7-4.0, if necessary, with appropriate neutralizing agent.
- 12) Turn off homogenizer, and sweep mix to <30 °C (86 °F).

#### For more information, visit glycolicacid.chemours.com or call (800) 441-9593.

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