

Powder Coatings - Starting Formulations (Parts by Weight)

Formulation No: J2 – 1, Status Code A

Ingredients	High Gloss Clear	High Gloss White	Type of Material
Elvacite® 2810	69.5	40.6	Acrylic Resin
Modaflow Powder III	2.0	---	Flow Modifier
Modaflow Powder 2000	---	1.2	Flow Modifier
Uraflow B	1.0	---	Degasser
Benzoflex	---	2.2	Plasticizer
Vestagon B 1530	27.5	17.0	Blocked Isocyanate (IPDI)
Tiona RCL-535	---	39.0	Titanium Dioxide
Total	100.0	100.0	

Formulation Constants:

NCO/OH	1/1	1/1
PVC (%)	0	15.7

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