

## **GEL HAND SOAP - GHS2**

Nonyl Phenol Ethoxylate 9.5 (NPE)	13.20%
LAS Acid 99%	6.80%
SoyGold 1000 or SoyClear 1500	19.50%
DI or Soft Water	56.80%
Potassium Hydroxide 45% (KOH)	3.20%
Water Soluble Fragrance	0.50%
Dye	

## **Mix Instructions:**

- 1. Add NPE, LAS Acid, and SoyGold or SoyClear together. Heat to 120F and mix until dissolved.
- 2. Maintain temperature and very slowly add Water and mix thoroughly
- 3. Slowly add KOH until pH is between 7.5 to 8.5.
- 4. Add Fragrance and Dye if desired.
- 5. Pump out and package formulation before gel sets up.

This formulation is a suggested starting point for the development of optimized formulations for the individual's specific application.

## CONFIDENTIAL

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