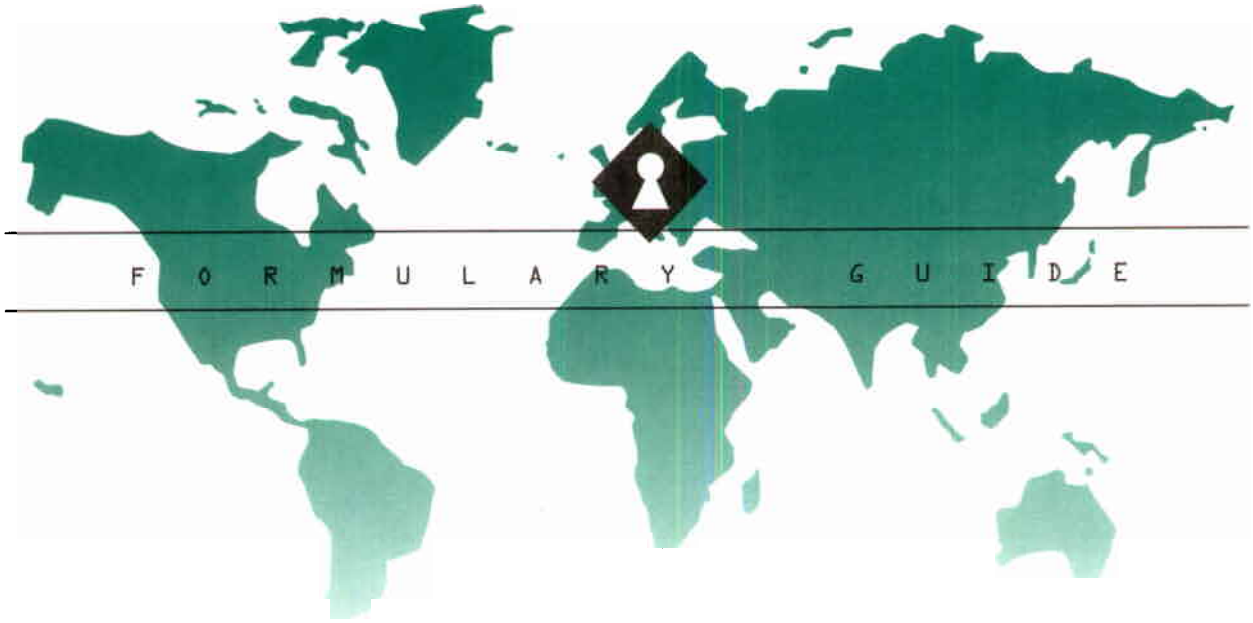
PERSONAL CARE



Body Lotion

WT%	
8.00	SoyGold 1000
6.00	Forlan 500 (Rita Corporation)
2.00	Hystrene 5016 (Witco)
.70	Cetyl Alcohol
.15	Methyl Paraben
.05	Propyl Paraben
77.60	Deionized Water
3.50	Sorbitol 70%
1.00	TEA 99%
1.00	Deionized Water

Blending Procedure:

Part A: Combine SoyGold 1000, Forlan, Hystrene, Cetyl Alcohol, Methyl Paraben and Propyl Paraben and heat to 165° F.

Part B: Combine deionized water and Sorbitol and heat to 165° F.

With agitation, add Part B and Part A at 165° F. Add TEA and remaining water and maintain heat for 10 minutes. Cool with agitation to 95° F.

Appearance: White lotion

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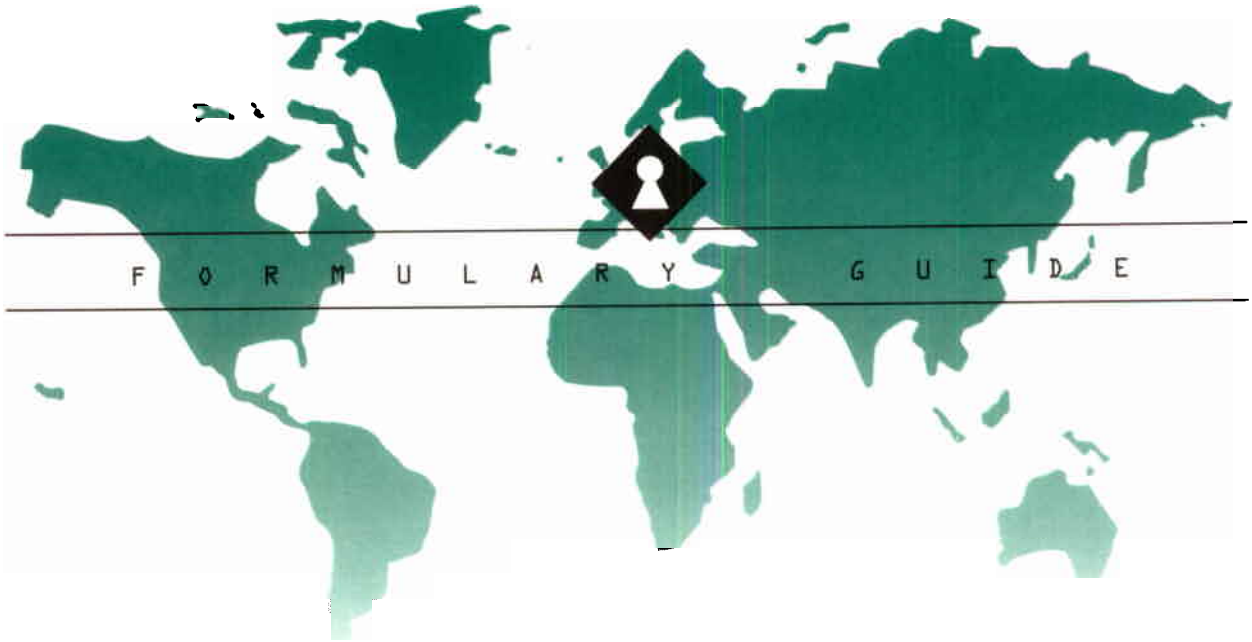

Peppermint Foot Lotion

WT %	
8.00	SoyGold 1000
6.00	Forlan 500 (Rita Corporation)
2.00	Hystrene 5016 (Witco)
.70	Cetyl alcohol
.15	Methyl paraben
.05	Propyl paraben
77.60	Deionized water
3.50	Sorbitol 70%
1.00	TEA 99%
1.00	Deionized Water
Q.S.	Peppermint Fragrance Oil

Blending Procedure:

Part A: Combine Soygold 1000, Forlan, Hystrene, Cetyl Alcohol, Methyl Paraben and Propyl Paraben and heat to 165° F.

Part B: Combine deionized water and Sorbitol and heat to 165° F.

With agitation, add Part B to Part A at 165° F. Add TEA and water and maintain heat for 10 minutes. Cool with agitation to 95° F. Add peppermint fragrance once product is cooled under 95° F.

Appearance: White lotion

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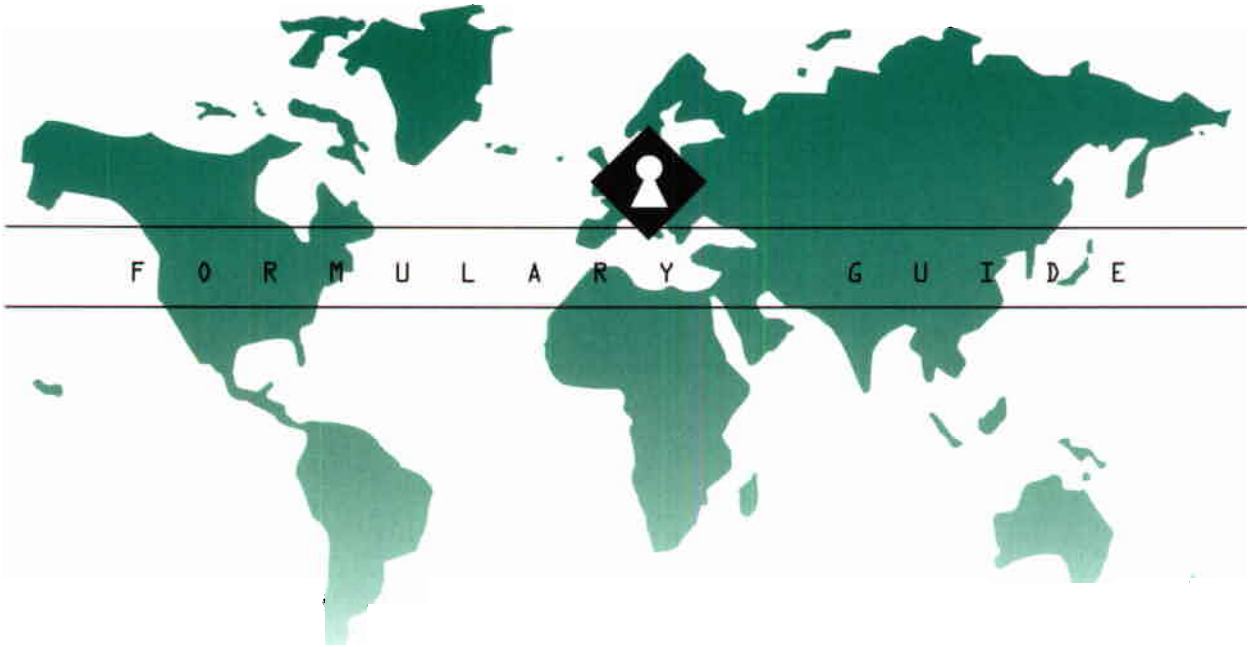

Ethnic Hair Gloss

WT %	
59.95	SoyGold 1000
0.05	Covi-Ox T-70 (Henkel)
40.0	Geahlene 1600 (Penreco)
q.s.	Preservative
q.s.	Dye
q.s.	Fragrance

Blending Procedure:

Note: The blending procedure is a cold process. No heat is required. Heating of chemical components may be deleterious to the final product.

1. **Insure that the process equipment is clean and free of water.**
2. **Combine SoyGold 1000, Covi-Ox T-70, Preservative, Fragrance, and dye. Mix until all components are completely dissolved.**
3. **Incrementally introduce the Geahlene 1600 to the batch. Mix and recirculate through a pump to aid in the dissolution of the Geahlene.**
4. **Discontinue mixing.**

Appearance: Crystal Clear Amber Liquid.

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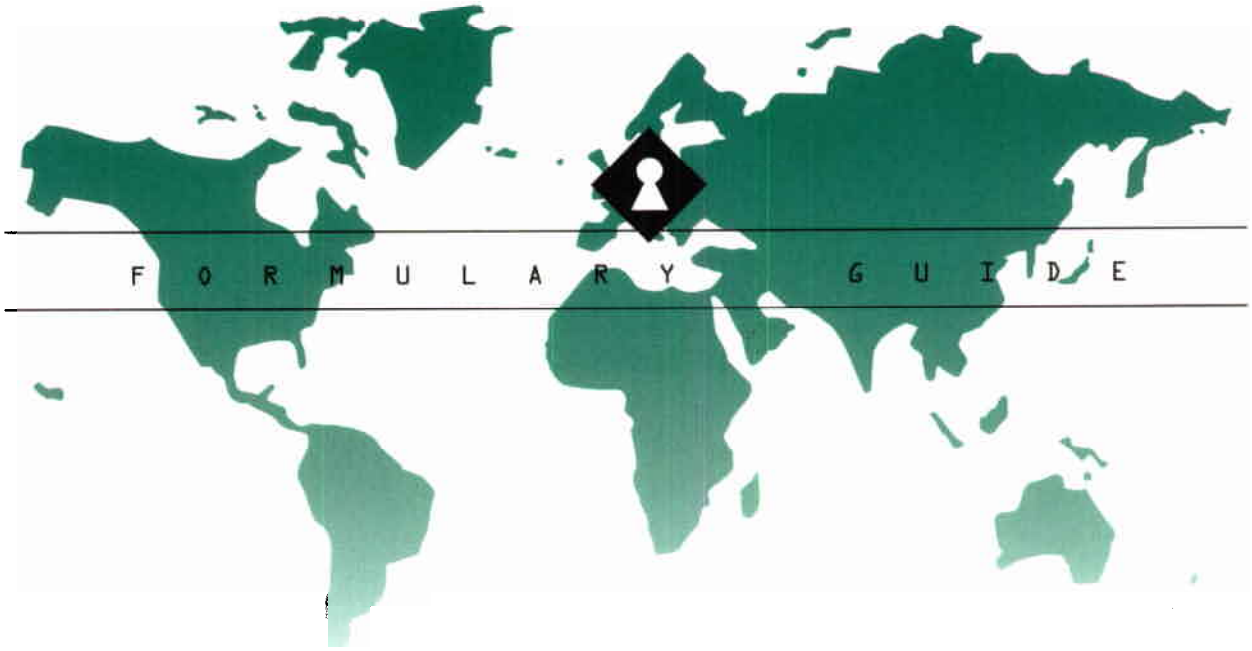

Hair Conditioner w/ Vitamin E
Dry/Damaged Hair

WT %	
93.7	Deionized Water
3.5	Cetearyl Alcohol
0.8	Rhodaquat M242B/99 (Rhodia)
2.0	SoyGold 1000
q.s.	Preservative
q.s.	Dye
q.s.	Fragrance

Blending Procedure:

1. **Introduce the water into mixing vessel and heat to 75 - 85° C.**
2. **While heating add Cetearyl Alcohol and Rhodaquat.**
3. **Mix until oils are dissolved.**
4. **While mixing, begin to cool.**
5. **At 55° C, add SoyGold 1000**
6. **At 30° C, add remaining ingredients.**
7. **Mix until uniform.**

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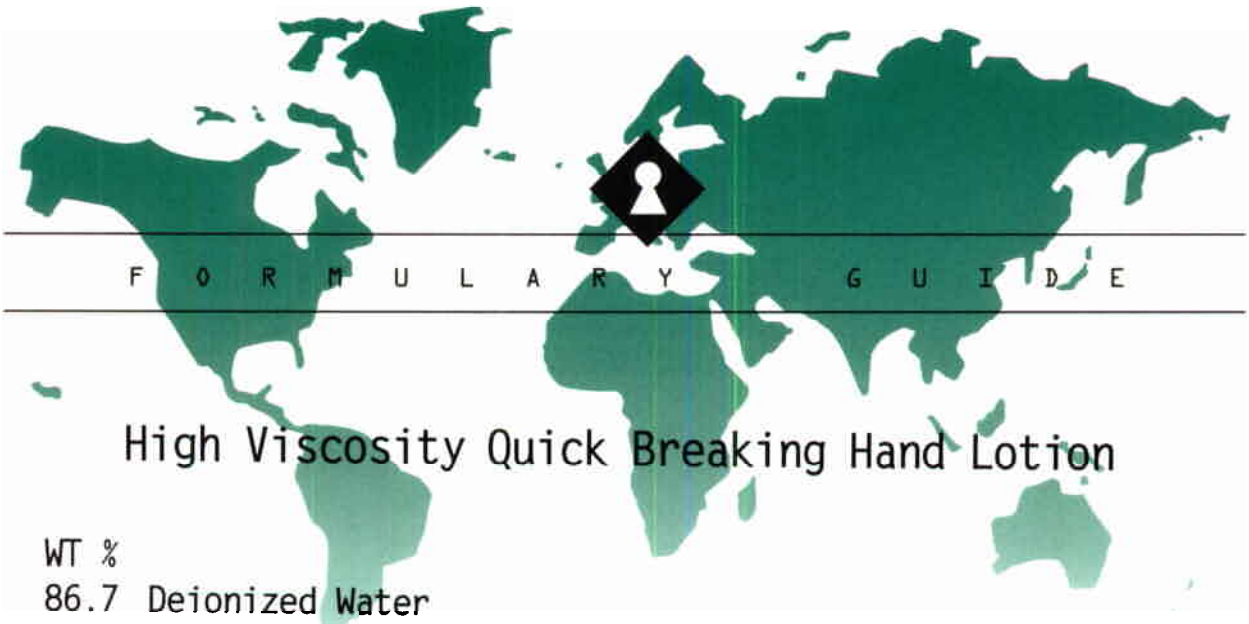

High Viscosity Quick Breaking Hand Lotion

WT %	
86.7	Deionized Water
4.0	SoyGold 1000
3.0	Glycerin, USP 99%
2.0	Stearyl Alcohol
2.0	Ceteareth 20
1.0	C12-15 Alcohol Benzoate (Finetex)
0.5	Triethanolamine 99% USP
0.4	Carbomer 940
0.4	Disodium EDTA
q.s.	Preservative
q.s.	Dye
q.s.	Fragrance

Blending Procedure:

1. **WATER PHASE: IN the main mixing vessel, combine 95% of water, Glycerin, EDTA, and Preservative and mix until uniform.**
2. **With rapid agitation, slowly add Carbomer 940. Blend until uniform and the resin is completely hydrated.**
3. **With agitation heat to 80 - 85° C.**
4. **OIL PHASE: In a secondary tank, combine stearyl alcohol, Ceteareth 20, C12-15 Alcohol Benzoate, and SoyGold 1000. Heat to 80 - 85° C. Begin mixing when ingredients begin to liquefy.**
5. **TEA PHASE: IN a third mixing vessel combine TEA and 5% of the water portion and mix until uniform.**
6. **At 80 - 85° C slowly add the oil phase to the main mix (Water Phase). Mix until uniform.**
7. **Slowly add TEA phase to the main mix tank.**
8. **Mix and Cool to 30 - 35° C.**
9. **Add final ingredeints and mix until uniform.**

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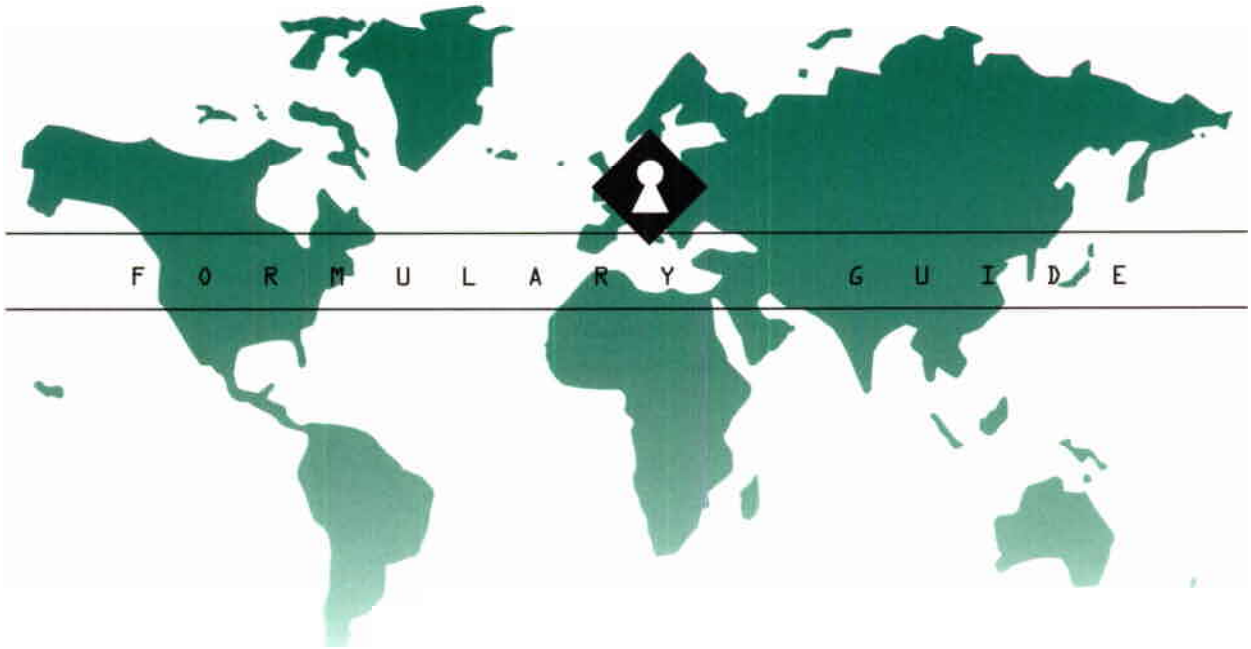

Moisturizing Cream

WT %	
72.8	Deionized Water
5.0	SoyGold 1000
4.0	Cetearyl Alcohol
2.0	Glycerin, USP 99%
4.0	Coconut Oil
4.0	EGMS (Ethylene Glycol Monostearate)
3.0	Stearic Acid
2.0	Propylene Glycol USP
2.0	Sorbitol
1.0	Lanolin
0.2	Sodium Hydroxide
q.s.	Preservative
q.s.	Dye
q.s.	Fragrance

Blending Procedure:

1. **Combine Water, Coconut Oil, SoyGold 1000, Stearic Acid, EGMS, Lanolin, Glycerin, Propylene Glycol, Sorbitol, Preservative, and Cetearyl Alcohol. Heat to 80 - 85° C and begin to mix.**
2. **At 80° C, once oils are liquefied, add Sodium Hydroxide and mix for 15 minutes.**
3. **Mix and cool to 30 - 35° C.**
4. **Add Remaining ingredients and fill.**

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