

### Clear Lacquer for Aluminium

*Formulation No : D4 – 3, Status Code A*

<b>Ingredients</b>	<b>w/w</b>
Elvacite® 2044	11.97
Thinner (see below)	47.81
Nitro-cellulose "RS" ½ sec isopropyl	11.70
Methyl Isobutyl Ketone	<u>28.52</u>
	100.00
<i>Thinner</i>	
Methyl Amyl Acetate	6.0
Methyl Isobutyl Ketone	34.0
Isopropyl Alcohol, 99%	35.0
Toluene	<u>25.0</u>
	100.0
Solids % w/w	20.2
% v/v	14.0

Typical viscosity, Brookfield mPas(cp) 460

#### ***Preparation:***

Dissolve Elvacite® 2044 in prescribed thinner, dissolve nitro-cellulose in MIBK, and combine.

#### ***Suggested Spray Dilution:***

Reduce to 14% solids with additional thinner. Typical Brookfield viscosity at spray dilution is 67.5 m Pas (cp) (#2 spindle, 60 rpm).

---

**USA** Lucite International Inc. • 7275 Goodlett Farms Parkway • Cordova TN 38016  
(800) 458-2483 • WWW.LUCITEINTERNATIONAL.COM

**EUROPE** Lucite International Speciality Polymers & Resins Ltd • Horndale Ave • Newton Aycliffe • Co. Durham DL5 6YE UK  
TEL: + 44 (0) 1325 300990 • FAX: + 44 (0) 1325 314925 • WWW.LUCITEINTERNATIONAL.COM

The information and recommendations in this publication are, to the best of our knowledge, reliable. Users should make their own tests to determine the suitability of these products for their own particular purposes. Lucite International MAKES NO WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, other than that the material conforms to its applicable current Standard Specifications. Statements herein, therefore, should not be construed as representations or warranties. The responsibility of Lucite International, for claims arising out of breach of warranty, negligence, strict liability or otherwise is limited to the purchase price of the material. Statements concerning the use of the products or formulations described herein are not to be construed as recommending the infringement of any patent, and Lucite International, assumes no liability for infringement arising out of such use.