

Starting Formulation for Environmentally Friendly Paper Overprint Varnish - using Elvacite® 2776

Formulation No: H2 – 2, Status Code C

| Ingredients | w/w |
|-----------------------------------|------------|
| Elvacite® 2776 * | 25.0 |
| Acrylic Compound (50% in alcohol) | 25.0 |
| Malic Resin (50% in alcohol) | 25.0 |
| Ethyl alcohol | 22.0 |
| Butyl Cellosolve | <u>3.0</u> |
| | 100.0 |

* Dissolve 30% (by wt) Elvacite® 2776 in 70% (by wt) ethyl alcohol.

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