

Starting Formulation for PS/ABS Coating

Formulation No: C2 – 28, Status Code C

Ingredients	w/w
Elvacite® 2013	18.5
Toluene	11.1
Methyl Ethyl Ketone	14.8
n-Heptane or n-Hexane	18.4
Isopropyl Alcohol	25.8
Methyl Amyl Ketone	3.7
Titanium Dioxide	6.6
Yellow Iron Oxide	<u>1.1</u>
	100.00
PVC %	10.5
Non volatiles	26.2 by weight

Preparation:

Dissolve Elvacite® 2013 in the solvent blend.
Add the pigments and disperse in pebble or sand mill.

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