

SOYGOLD[®]

FORMULARY

POLYMERIC EMULSION – PE2

Linear Alcohol Ethoxylate C ₉₋₁₁ 6 or 8 EO (LAE)	1.00%
SoyGold 1000 or SoyClear 1500	20.00%
Acrylic Copolymer/C10-30 Alkyl Acrylate	0.50%
DI or Soft Water	78.25%
Triethanolamine 85% (TEA)	0.25%
Dye	---

Mix Instructions:

1. Add LAE and SoyGold or SoyClear together and mix thoroughly.
2. Add Acrylic Copolymer/C10-30 Alkyl Acrylate very carefully to insure there are no lump. Mix thoroughly.
- 3 With high shear, slowly add water and mix until homogenous.
4. Add TEA until mixture reaches a pH of 6.0.
3. Add Dye if desired.

This formulation is a suggested starting point for the development of optimized formulations for the individual's specific application.

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