



## Soluble Metalworking Fluid Macro Emulsion

WT %  
62.0 SoyGold 2000  
20.0 Petronate CR (Witco)  
8.0 Lubrhophos LL-550 (Rhodia)  
5.0 Rapeseed Oil  
5.0 Triethanolamine (TEA)

### Blending Procedure:

1. Combine in order listed and mix until homogeneous.

**This type of formula can be used in a wide variety of ferrous and non-ferrous metalworking applications. It can be used for cutting and forming. Depending on the severity of the application, this formula may be diluted as much as 10:1 with water.**

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