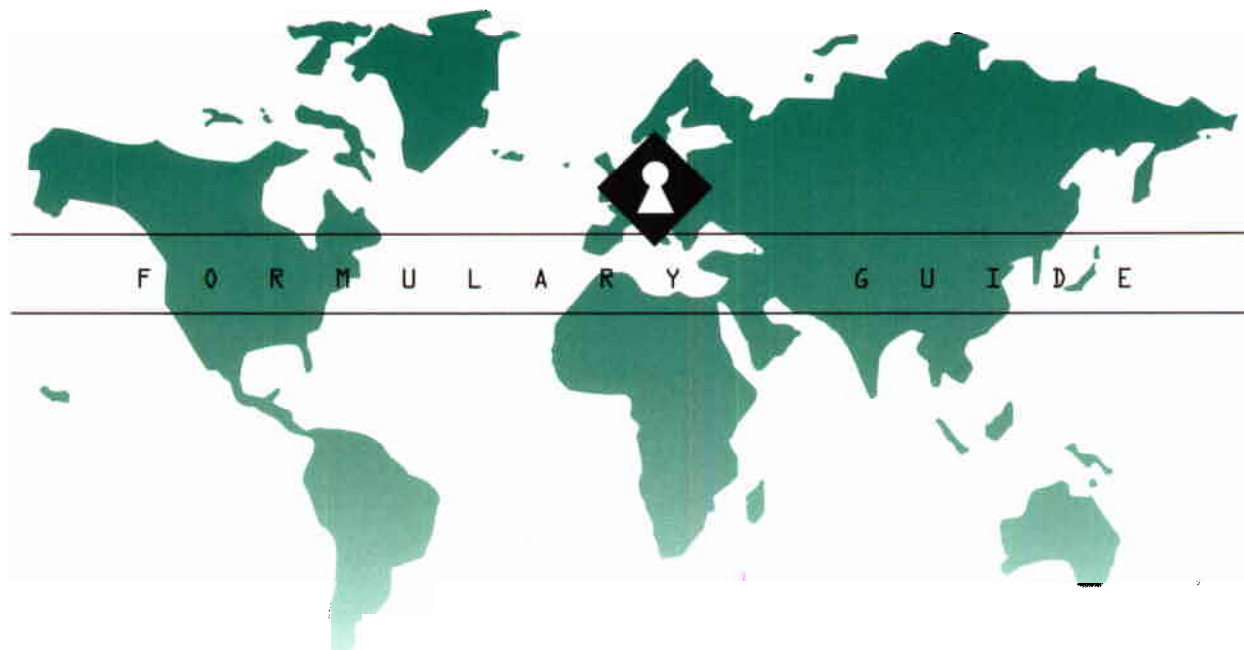


AUTOMOTIVE PRODUCTS





Automotive Wheel/Tire Cleaner

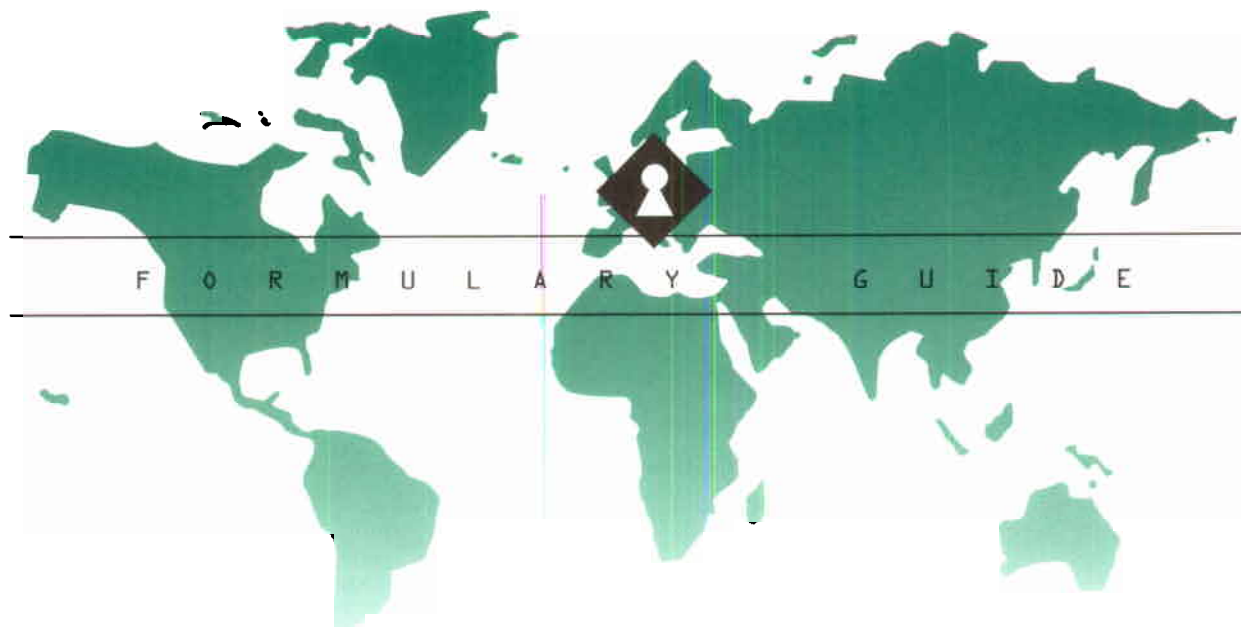
WT %

- 68.0 Water
- 10.0 SoyGold 2000
- 6.0 Witconate 1240 (Witco)
- 5.0 Glycol Ether EB
- 5.0 Sodium Xylene Sulfonate (SXS)
- 3.0 Igepal CO-630 (Rhodia)
- 2.0 Sodium Metasilicate Pentahydrate
- 1.0 Sodium Tripolyphosphate (STPP)

Blending Procedure:

1. Combine Water, Sodium Metasilicate and mix until completely dissolved.
2. Add STPP and mix until completely dissolved.
3. Add EB, Witconate 1240, Igepal CO-630, and mix until homogeneous.
4. Slowly begin to add SoyGold 2000. Once all SoyGold has been dispersed, begin to titrate in the SXS until clear.

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Engine Degreaser

WT%

70.0 SoyGold 1000

4.5 Monamulse 653 C (Mona Corporation)

10.9 Tergitol NP-6 (Union Carbide Corporation)

14.6 DPNB (Arco Chemical)

Blending Procedure:

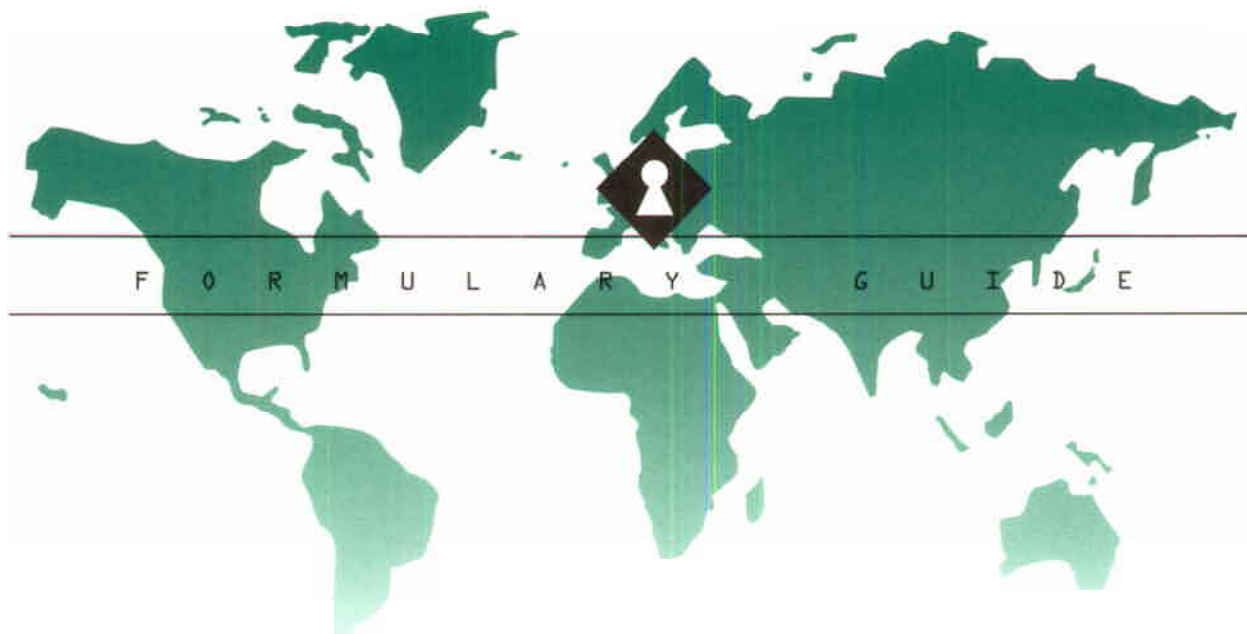
Mix ingredients in order listed.

Appearance: Clear amber liquid

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Car Paste Polish

WT%

9.5 SoyGold 1000
7.5 DC 3225 C (Dow Corning)
1.0 DC 536 Fluid (Dow Corning)
6.0 DC 531 Fluid (Dow Corning)
2.0 50% Solution of Sodium Citrate
1.0 Tween 20 (ICI Surfactants)
58.0 Deionized Water
15.0 Kaopolite SF (Kaopolite Corporation)

Blending Procedure:

Part A: Load water and Kaopolite into vessel, mix until uniform.

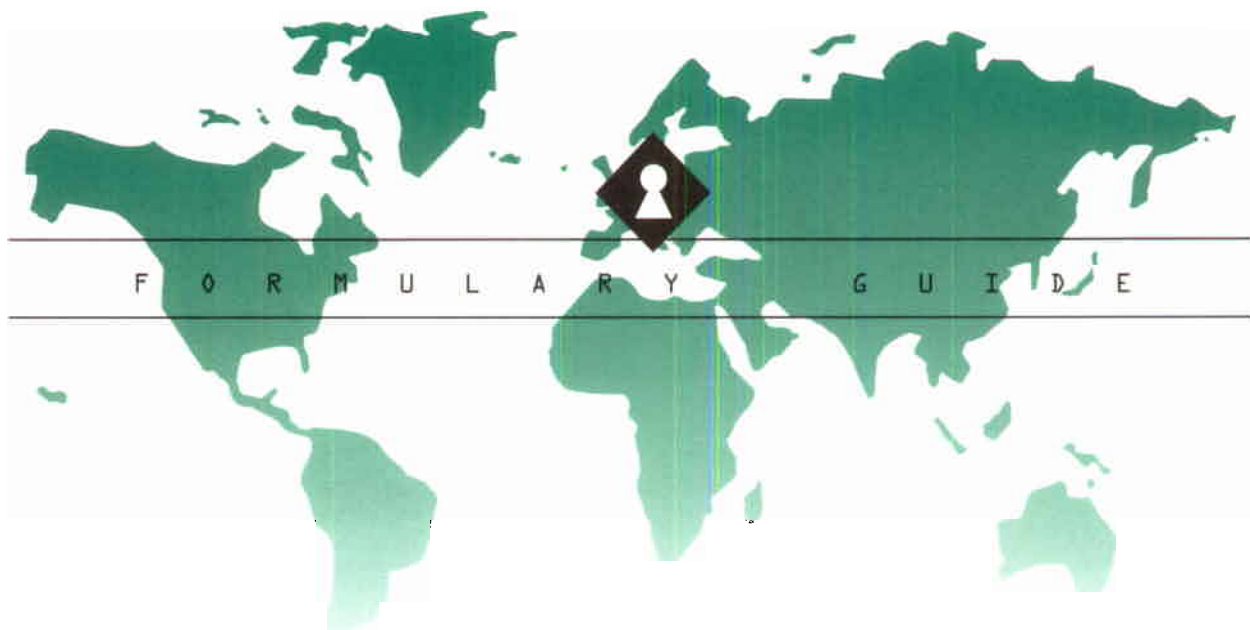
Part B: Mix in SoyGold, DC 3225 C and mix until uniform.

Part C: Mix in DC 536 and DC 531 and mix until uniform. Add the sodium citrate and Tween 20 and continue mixing until uniform.

Appearance: White creamy paste

Note: Shake before using product.

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Vinyl/Tire Dressing

WT%

24.5 SoyGold 1000
1.0 Varamide A-7 (Witco)
2.0 DC 531 Fluid (Dow Corning)
8.5 DC 929 Cationic (Dow Corning)
64.0 Deionized Water

Blending Procedure:

Part A: Mix SoyGold 1000, Varamide A-7, DC 531 Fluid with agitation.

Part B: Slowly add the water while mixing. With agitation, slowly add the DC 929 Cationic and mix until uniform.

Appearance: White creamy liquid

Note: Shake vigorously before using.

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Bug N Tar Remover(Solvent Based)

WT %

62.0 SoyGold 1000

10.0 Dipropylene Glycol N-Propyl Ether

10.0 Propylene Glycol N-Butyl Ether

10.0 Oleic Acid

8.0 TEA 99%

Blending Procedure:

Mix ingredients in order listed with vigorous agitation.

Appearance: Crystal clear amber liquid

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Bug N Tar Remover (Water Based)

WT %

64.0 Water
3.0 Varamide MA-1 (Witco)
8.0 Isopropyl Alcohol
8.0 Sodium DDBSA 40%
5.0 Neodol 91-6 (Shell)
10.0 SoyGold 1000
2.0 TEA 99%

Blending Procedure:

Mix ingredients in order listed with vigorous agitation.

Appearance: Crystal clear amber liquid

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Automotive Spray Wax (Cheater Wax)

WT %

61.0 Water

3.0 Butyl Cellosolve

1.0 Igepal CO-630 (Rhodia)

15.0 Carspray 400 (Witco)

20.0 SoyGold 1000

Blending Procedure:

Mix ingredients in order listed with vigorous agitation.

Appearance: Crystal clear amber liquid

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