

### Clear Coating for Bright Metals in Outdoor Exposure

*Formulation No: D2 – 1, Status Code A*

Ingredients	w/w
Elvacite® 2028	30.0
Methyl Isobutyl Ketone	17.5
Isopropyl Alcohol	7.0
Toluene	41.3
Methyl Amyl Ketone	<u>4.2</u>
	100.0

Solids at spray viscosity % <sup>w/w</sup>	28.0
Tack free time (min)	11.5

Sward rocker hardness (% on glass)

1 hr	6
2 hrs	6
3 hrs	8
4 hrs	10
24 hrs	14

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