

**Formulation for CAB-Acrylic Automotive**  
**Refinish Clear Lacquer**

***Formulation No: B1-3, Status Code C***

<b>Ingredients</b>	<b><math>\frac{w}{w}</math></b>	<b>Supplier</b>
CAB 381-2	35.28	Lucite International
Elvacite 2008	6.31	Monsanto
Santiciser 160 (BBP)	3.53	
Butyl glycol ether acetate	1.88	
n-butyl alcohol	4.39	
Isopropyl alcohol	12.54	
Toluene	15.68	
Xylene	10.58	
Methyl ethyl ketone	5.10	
Methyl isobutyl ketone	<u>4.71</u>	
	100.00	

To accelerate the drying of the lacquer film, cellulose acetate butyrate is used. In addition to the shorter drying times, the cellulose acetate butyrate provides other features such as cold-crack resistance, solvent craze resistance, and good polishing characteristics. This formulation can be pigmented by conventional means to desired colours. This lacquer is formulated to provide a high package viscosity at 30% solids and must be reduced to spray viscosity with typical lacquer thinners suitable for the conditions under which the coating is applied.

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