

# SOYGOLD<sup>®</sup>

## FORMULARY

### HARD SURFACE CLEANER CONCENTRATE – HSC4

Soft or DI Water	70.17%
Sodium Citrate	2.50%
Sodium Gluconate	2.50%
Linear Alcohol Ethoxylate C <sub>12-15</sub> 7 EO (LAE)	7.50%
Sodium Lauryl Ether Sulfate 30% (SLES)	8.34%
SoyGold 1000	5.00%
Sodium Xylene Sulfonate 40%	3.00%
Water Soluble Fragrance	1.00%
Dye	---

#### Mix Instructions:

1. Add Sodium Citrate and Sodium Gluconate to water and mix until dissolved.
2. Add LAE and SLES and mix until dissolved.
3. Add SoyGold 1000 and mix thoroughly.
4. Slowly add SXS until solution clears.
5. Add Water Soluble Fragrance and Dye in desired.
6. Insure formulation's pH is between 7.5 and 9.0. Adjust pH as needed.

**This formulation is a suggested starting point for the development of optimized formulations for the individual's specific application.**

#### CONFIDENTIAL

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