

Metal Basecoat for PA (Nylon)

Formulation No: C2 – 25, Status Code C

Ingredients	w/w	Supplier
Elvacite® 2014	18.0	Lucite International
MEK	7.0	
Toluene	11.6	
Vinylite VROH	4.3	Union Carbide
MIBK	17.0	
CAB 381-0.5	4.3	Eastman
Butyl Acetate	16.0	
Sparkle Silver 5500 AR	8.3	Siberline
Xylene	6.6	
MIBK	5.8	
Butyl Acetate	<u>1.1</u>	
	100.0	

(a) Application :

Thin to application viscosity with Butyl Acetate.
Overcoatable with two component acrylic urethane system.

SS 5500AR is a medium grade acid resistant aluminium pigment which can produce 'white' sparkling silver colour with high gloss. Vinylite VROH is a highly soluble, low molecular weight vinyl chloride (80%) /vinyl acetate copolymer with 2% hydroxyl groups to improve adhesion. It is added to increase the solids and reduce solvent costs.

USA Lucite International Inc. • 7275 Goodlett Farms Parkway • Cordova TN 38016
(800) 458-2483 • WWW.LUCITEINTERNATIONAL.COM

EUROPE Lucite International Speciality Polymers & Resins Ltd • Horndale Ave • Newton Aycliffe • Co. Durham DL5 6YE UK
TEL: + 44 (0) 1325 300990 • FAX: + 44 (0) 1325 314925 • WWW.LUCITEINTERNATIONAL.COM

The information and recommendations in this publication are, to the best of our knowledge, reliable. Users should make their own tests to determine the suitability of these products for their own particular purposes. Lucite International MAKES NO WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, other than that the material conforms to its applicable current Standard Specifications. Statements herein, therefore, should not be construed as representations or warranties. The responsibility of Lucite International, for claims arising out of breach of warranty, negligence, strict liability or otherwise is limited to the purchase price of the material. Statements concerning the use of the products or formulations described herein are not to be construed as recommending the infringement of any patent, and Ineos Acrylics, assumes no liability for infringement arising out of such use.