

Starting Formulation for Gravure Printing Ink **for PVC substrate**

Formulation No: A2 – I, Status Code C

Ingredients	^w / _w
Elvacite® 2028	13.0
Ethyl Acetate	42.0
MEK	20.0
Ethyl Glycol	10.0
Dibutyl Phthalate	2.5
Ink Dye	5.0
PVC/PVAC resin	6.5
PP wash	<u>1.0</u>
	100.0

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