Glypure™

Cosmetic-Grade Glycolic Acid

Formulation—Skin Care Peel Off Facial Mask



Glypure[™] penetrates the skin efficiently—readjusting water percentages in the epidermis, stimulating collagen synthesis, and promoting cell turnover. It is also an efficient pH adjuster.

- Improves the look and feel of skin
- Promotes exfoliation
- Improves skin texture
- Fights the signs of aging
- Reduces the appearance of fine lines and wrinkles
- Improves the appearance of sundamaged skin
- Helps even out skin tone

Phase	Trade Name	Wt%	INCI Name	Supplier
A1	Purified Water USP	40.00	Purified Water USP	
A2	Edeta® BD	0.05	Disodium EDTA	BASF
А3	Selvol™ 540S	7.50	Polyvinyl Alcohol	Sekisui Chemical
A4	Brij™ CS20	0.50	Ceteareth-20	Croda
A5	Tween™ 20	0.50	Polysorbate 20	Croda
A6	Butylene Glycol	2.00	Butylene Glycol	Vantage Specialty Ingredients
A7	Glycerin 99%	2.00	Glycerin 99%	Vantage Specialty Ingredients
A8	Ajidew® N-50	0.50	Sodium PCA	Ajinomoto
A9	Sodium Hyaluronate Solution 1%	0.50	Sodium Hyaluronate Solution 1%	Tri-K
A10	Biowax® Liquid 754	1.50	PEG-8 Dimethicone	Biosil
B1	Purified Water	15.00	Purified Water	
B2	Glypure™	10.00	Glycolic Acid (70%) ¹	Chemours
В3	Trolamine 99	2.00	Triethanolamine 99% NF ^{2,3} to pH 3.8–4.2 ³	-
C1	Elestab® FL-15	1.00	Butylene Glycol/Glycerin/ Chlorphenesin/Methylparaben	Lab. Serobiologiques/ BASF
D1	SD Alcohol 40-B	10.00	SD Alcohol 40-B	_
E1	As Desired	0.00	Vitamins ⁴	As Desired
E2	As Desired	0.00	Dye ⁴	As Desired
E3	As Desired	0.00	Fragrance ⁴	As Desired
E4	As Desired	0.00	Botanical Extracts ⁴	As Desired
qs	Purified Water	qs to 100%	Purified Water	

Notes:

In lieu of Glypure $^{\mathbb{M}}$, formulators and manufacturers must use Glypure $^{\mathbb{M}}$ L for products used or distributed in Canada or Australia and in Europe for nail care products..



¹Glypure™ (99%) may be substituted for Glypure™ (70%). Compensate the purified water percentage accordingly.

²May use other suitable alkalis, e.g., such as Potassium Hydroxide, Ammonium Hydroxide, or Sodium Hydroxide.

 $^{^{3}\}text{Do}$ not exceed 2.5% of Triethanolamine to comply with EU regulations. If necessary, add another neutralizing agent.

⁴Compensate the purified water percentage accordingly for any additives.

Manufacturing Procedure

- 1. Prepare phase A by adding A1 to the main vessel, and begin mixing.
- 2. Slowly add A2, and mix until soluble.
- 3. With mixing, add A3 slowly to disperse, and heat to 85-95 °C (185-203 °F) for at least 30 min until soluble.
- 4. Cool to 75–80 °C (167–176 °F), and add A4 and A5. Mix until soluble and uniform.
- 5. Cool to 60–65 °C (140–149 °F), and add in order, A6–A10. Continue cooling and mixing.
- 6. In a separate vessel, prepare phase B, and adjust pH as indicated.
- 7. At 40–45 °C (104–113 °F), add phase B to phase A. Continue cooling and mixing.
- 8. At 30–35 °C (86–95 °F), add phases C, D, and E individually to phase AB, mixing until uniform between each addition.
- 9. Add make-up water, and continue mixing to room temperature.

Glypure[™] has proven benefits in hair, skin, and nail care formulations. To learn more about the benefits of Glypure[™], visit www.glypure.com.

For more information, visit glycolicacid.chemours.com or call (800) 441-9593.

The information set forth herein is furnished free of charge and based on technical data that Chemours believes to be reliable. It is intended for use by persons having technical skill, at their own risk. Because conditions of use are outside our control, Chemours makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe, any patents or patent applications.

© 2016 The Chemours Company FC, LLC. Glypure™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC. Chemours™ and the Chemours Logo are trademarks of The Chemours Company.

Replaces: K-25801 C-10792 (4/16)