

# SOY<sup>®</sup>GOLD

## FORMULARY

### **HARD SURFACE CLEANER CONCENTRATE – HSC2**

Soft or DI Water	74.16%
Sodium Tripolyphosphate (STP)	5.00%
Ethoxylated Amine C <sub>14</sub> 5EO	7.50%
Sodium Linear Alkylbenzene Sulfonate 60% (NaLAS)	4.34%
SoyGold 1000	5.00%
Phosphate Ester	3.00%
Water Soluble Fragrance	1.00%
Dye	---

#### **Mix Instructions:**

1. Add STP to water and mix until dissolved.
2. Add Ethoxylated Amine and NaLAS and mix until dissolved.
3. Add SoyGold 1000 and mix thoroughly.
4. Slowly add phosphate ester until solution clears.
5. Add Water Soluble Fragrance and Dye in desired.
6. Insure formulation's pH is between 7.5 and 9.0. Adjust pH as needed.

**This formulation is a suggested starting point for the development of optimized formulations for the individual's specific application.**

#### **CONFIDENTIAL**

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