

Starting Formulation High Build Paint for use on vinyl primers

Formulation No: D2 – 15, Status Code C

Ingredient	w/w
Elvacite® 2016	10.5
Vinylite VMCH	10.5
Dibutyl Phthalate	5.0
Thixotrope	1.5
MIBK	8.0
Ethyl Glycol Acetate	24.0
Butyl Acetate	7.0
Xylene	9.5
Titanium Dioxide	<u>24.0</u>
	100.0

Dissolve Elvacite® 2016 in the solvent blend.

Add the pigments and disperse in pebble or sand mill.

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