Glypure™

Cosmetic-Grade Glycolic Acid

Formulation—Skin Care Day Cream With Matrixyl®



Glypure™ penetrates the skin efficiently—readjusting water percentages in the epidermis, stimulating collagen synthesis, and promoting cell turnover. It is also an efficient pH adjuster.

- Improves the look and feel of skin
- Promotes exfoliation
- Improves skin texture
- Reduces the appearance of fine lines and wrinkles
- Improves the appearance of sun-damaged skin
- Fights the signs of aging
- Helps even out skin tone

| Phase | Trade Name | Wt% | INCI Name | Supplier |
|-------|-----------------------------------------------|------------------|--------------------------------------------------------------------------------------------|-------------------------------|
| A1 | Purified Water USP | 42.00 | Purified Water USP | |
| A2 | Veegum® Ultra | 0.60 | Magnesium Aluminum Silicate | Vanderbilt Minerals, LLC |
| A3 | Glycerin USP | 3.00 | Glycerin 99% USP | - |
| A4 | Keltrol® CG-T | 0.30 | Xanthan Gum NF | CP Kelco |
| A5 | Edeta® BD | 0.05 | Disodium EDTA | BASF |
| B1 | Purified Water USP | 25.00 | Purified Water USP | |
| B2 | Glypure™ | 5.00 | Glycolic Acid (99%) ¹ | Chemours |
| В3 | Triethanolamine 99% | to pH 3.6-4.0 | Triethanolamine 99% NF ² | - |
| C1 | Arlacel™ 165 | 1.50 | Glyceryl Stearate/PEG-100 Stearate | Croda |
| C2 | Crodafos™ CES | 2.50 | Cetearyl Alcohol/Dicetyl Phosphate/ Ceteth 10 Phosphate | Croda |
| C3 | Crodacol™ CS-50 | 1.50 | Cetearyl Alcohol | Croda |
| C4 | Elefac™ I-205 | 3.00 | Octyldodecyl Neopentanoate | Alzo |
| C5 | Cetiol® B | 3.00 | Dibutyl Adipate | BASF |
| C6 | Myrj™ S100 | 0.50 | PEG-100 Stearate | Croda |
| С7 | Lexemul® 515 | 0.30 | Glyceryl Stearate | Inolex |
| C8 | CremerVERO Ref. Shea Butter RSB 35 Organic | 2.00 | Butrospermum Parkii | Cremer Care |
| D1 | Xiameter® PMX-0345 Cyclosiloxane Blend | 2.00 | Cyclomethicone | Dow Corning |
| E1 | Matrixyl® 3000 | 3.00 | Glycerin/Water/Butylene Glycol/ Polysorbate 20/Palmitoyl Pentapeptide-3 ³ | Sederma |
| E2 | Elestab® FL-15 | 2.50 | Butylene Glycol/Glycerin/ Chlorphenesin/Methylparaben | Lab. Serobiologiques/ BASF |
| F1 | As Desired | 0.00 | Fragrance | As Desired |
| F2 | As Desired | 0.00 | Dye | As Desired |
| qs | Purified Water USP | qs to 100% | Purified Water USP | |

Notes:

Be sure to compensate for any lost volatiles in phase A and finished product. Stability profiles of the finished product should be determined. Acid-stable aesthetic and claims additives may be added as desired.

 1 Glypure $^{\text{\tiny{M}}}$ (70%) may be substituted for Glypure $^{\text{\tiny{M}}}$ (99%). Compensate the purified water percentage accordingly.

³A cream may be formulated using Matrixyl[®] 3000. Matrixyl[®] 3000 (Glycerin/Water/Butylene Glycol/Carbomer/Polysorbate 20/Palmitoyl Oligopeptide/Palmitoyl Tetrapeptide-3).

In lieu of Glypure $^{\mathbb{M}}$, formulators and manufacturers must use Glypure $^{\mathbb{M}}$ L for products used or distributed in Canada or Australia and in Europe for nail care products.



²May use other suitable alkalis, e.g., Potassium Hydroxide, Triethanolamine, or Ammonium Hydroxide.

Manufacturing Procedure

- 1. Prepare phase A by adding A1 and with mixing, slowly add A2. Allow to hydrate 20–30 min.
- 2. Pre-wet A4 in A3 and mix until uniform. Add to the purified water/Veegum® mixture.
- 3. Add A5 and mix for 10 min.
- 4. In a separate vessel, prepare phase B as indicated. Add phase B to phase A and heat to 70-75 °C (158-167 °F).
- 5. In a separate vessel, add ingredients of phase C and begin heating to 70-75 °C (158-167 °F).
- When both phase AB and phase C are at 70-75 °C (158-167 °F), add phase C to phase AB. Homogenize for 15 min.
- 7. Cool to 60-62 °C (140-144 °F) and add phase D to phase ABC. Homogenize for 10 min.
- 8. Begin cooling to 40 °C (140 °F).
- 9. When temperature is <40 °C (140 °F), add ingredients of phases E and F individually. At <30 °C (86 °F), pH may be adjusted to 3.8-4.2, using B2 or B3 at this step.
- 10. Add any make-up water and sweep mix for 15 min.
- 11. Cool to 25-30 °C (77-86 °F) with sweep mixing.

Glypure[™] has proven benefits in hair, skin, and nail care formulations. To learn more about the benefits of Glypure[™], visit www.glypure.com.

For more information, visit glycolicacid.chemours.com or call (800) 441-9593.

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