

Starting Formulation for Gravure Printing Ink

Formulation No: A2 – 2

| Ingredients | w/w |
|-------------------------------|-------------|
| Elvacite® 2013 ⁽¹⁾ | 50.0 |
| Organic Pigment | 10.0 |
| Inorganic Filler | 5.0 |
| Dibutyl Phthalate | 5.0 |
| Cereclor S52 | 5.0 |
| Ethyl alcohol | 15.0 |
| Isopropyl alcohol | <u>10.0</u> |
| | 100.0 |

| | <u>wt</u> |
|---|-----------|
| (1) Solvent: 80/20 n-propyl acetate / Toluene | 70% |
| Elvacite® 2013 | 30% |

Dissolve Elvacite 2013® in solvent

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