

# BONDERITE L-FG ADAG 404LA ACHESON LUBRICANT

Issued 7/7/2016

**Description:**

BONDERITE L-FG ADAG 404LA ACHESON is a blend of ultra-fine graphite particles dispersed in a water-extendible solution. Specifically designed for continuous casting, BONDERITE L-FG ADAG 404LA ACHESON provides excellent release, superior tooling protection and high temperature wetting characteristics on copper/bronze dam blocks. Its unique formulation minimizes gassing which compounds porosity levels. BONDERITE L-FG ADAG 404LA ACHESON does not build up and is easily washed from the dam block surface.

**Physical Properties:  
(as supplied)**

Lubricant:	ultra-fine graphite
Diluent:	water
Consistency:	thick fluid to soft paste
Density:	9.1 lb/gal
Freezing point:	32°F (0°C)
Shelf life:	12 months from date of qualification under original seal

**Method of Use:****Dilution/Application**

BONDERITE L-FG ADAG 404LA ACHESON is supplied as a concentrate and should be diluted 1:1 to 1:5 (product : water) prior to application. Water should be added to the concentrate and then thoroughly agitated. This product should be periodically agitated when in use to prevent settling.

For best results and optimum film formation, BONDERITE L-FG ADAG 404LA ACHESON should be spray applied.

**Precautions:**

Harmful if swallowed. Do not freeze. See the Henkel Material Safety Data Sheet for proper first aid instructions, further precautions and handling procedures. Keep container tightly sealed when not in use.

**Container Size:** 45 lb

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