



# SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

**Product name:** DOWCAL™ eGEO Geothermal Fluid

**Issue Date:** 08/01/2019

**Print Date:** 08/02/2019

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** DOWCAL™ eGEO Geothermal Fluid

### **Recommended use of the chemical and restrictions on use**

**Identified uses:** Intended as a heat transfer fluid for closed-loop systems. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

### **COMPANY IDENTIFICATION**

THE DOW CHEMICAL COMPANY  
2030 DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

**Customer Information Number:**

800-258-2436  
SDSQuestion@dow.com

### **EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** CHEMTREC +1 800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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### **Hazard classification**

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity - Category 4 - Oral

Skin irritation - Category 2

Eye irritation - Category 2A

Reproductive toxicity - Category 1B

Specific target organ toxicity - repeated exposure - Category 2 - Oral

### **Label elements**

**Hazard pictograms**



Signal word: **DANGER!**

#### **Hazards**

Harmful if swallowed.  
Causes skin irritation.  
Causes serious eye irritation.  
May damage fertility or the unborn child.  
May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

#### **Precautionary statements**

##### **Prevention**

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.  
Wash skin thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Wear protective gloves/ protective clothing/ eye protection/ face protection.

##### **Response**

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.  
IF ON SKIN: Wash with plenty of soap and water.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
IF exposed or concerned: Get medical advice/ attention.  
If skin irritation occurs: Get medical advice/ attention.  
If eye irritation persists: Get medical advice/ attention.  
Take off contaminated clothing and wash before reuse.

##### **Storage**

Store locked up.

##### **Disposal**

Dispose of contents/ container to an approved waste disposal plant.

#### **Other hazards**

No data available

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### **3. COMPOSITION/INFORMATION ON INGREDIENTS**

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This product is a mixture.

<b>Component</b>	<b>CASRN</b>	<b>Concentration</b>
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Ethylene glycol	107-21-1	>= 25.0 - <= 96.0 %
Water	7732-18-5	<= 75.0 %
Sebacic acid (decanedioic acid)	111-20-6	< 5.0 %
Sodium benzoate	532-32-1	< 3.5 %
Boron potassium oxide (B <sub>4</sub> K <sub>2</sub> O <sub>7</sub> ), tetrahydrate	12045-78-2	< 3.0 %
Sodium hydroxide	1310-73-2	< 2.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

#### General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Destroy contaminated leather items such as shoes, belts, and watchbands. Suitable emergency safety shower facility should be immediately available.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** Do not induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

#### Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

#### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** If several ounces (60 - 100 ml) of ethylene glycol have been ingested, early administration of ethanol may counter the toxic effects (metabolic acidosis, renal damage). Consider hemodialysis or peritoneal dialysis & thiamine 100 mg plus pyridoxine 50 mg intravenously every 6 hours. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or

triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. Maintain adequate ventilation and oxygenation of the patient. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. If burn is present, treat as any thermal burn, after decontamination. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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### Extinguishing media

**Suitable extinguishing media:** Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

**Unsuitable extinguishing media:** Do not use direct water stream.. May spread fire..

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:. Carbon monoxide.. Carbon dioxide..

**Unusual Fire and Explosion Hazards:** Container may rupture from gas generation in a fire situation.. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.. Liquid mist of this product can burn.. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9..

### Advice for firefighters

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container.. Burning liquids may be extinguished by dilution with water.. Do not use direct water stream. May spread fire.. Move container from fire area if this is possible without hazard.. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage..

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-

contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location.. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections..

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures:** Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Small spills: Absorb with materials such as: Cat litter. Sawdust. Vermiculite. Zorb-all®. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. See Section 13, Disposal Considerations, for additional information.

## 7. HANDLING AND STORAGE

**Precautions for safe handling:** Do not swallow. Avoid contact with eyes. Wash thoroughly after handling. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

**Conditions for safe storage:** Do not store in: Galvanized steel. Opened or unlabeled containers. Store in the following material(s): Carbon steel. Stainless steel. Store in original unopened container. Store away from direct sunlight. Store in tightly closed container. Use only with adequate ventilation. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

### Storage stability

**Shelf life: Use within**  
24 Month

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Ethylene glycol	Dow IHG	TWA	50 mg/m <sup>3</sup>
	Dow IHG	STEL	100 mg/m <sup>3</sup>
	ACGIH	TWA Vapour	25 ppm
	Further information: URT irr: Upper Respiratory Tract irritation; A4: Not classifiable as a human carcinogen		
	ACGIH	STEL Vapour	50 ppm
	Further information: URT irr: Upper Respiratory Tract irritation; A4: Not classifiable as a human carcinogen		

	ACGIH	STEL Inhalable fraction, Aerosol only	10 mg/m3
	Further information: URT irr: Upper Respiratory Tract irritation; A4: Not classifiable as a human carcinogen		
Sebacic acid (decanedioic acid)	Dow IHG	TWA	4 mg/m3
Sodium benzoate	Dow IHG	TWA	10 mg/m3
Sodium hydroxide	ACGIH	C	2 mg/m3
	Further information: URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation; skin irr: Skin irritation		
	OSHA Z-1	TWA	2 mg/m3
	OSHA P0	C	2 mg/m3

### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

#### Skin protection

**Hand protection:** Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Use gloves with insulation for thermal protection, when needed. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Examples of preferred glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task. When handling hot material, protect skin from thermal burns as well as from skin absorption.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator.

The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Appearance

Physical state

Liquid.

<b>Color</b>	Color is variable
<b>Odor</b>	Characteristic
<b>Odor Threshold</b>	No test data available
<b>pH</b>	7.6 - 8.2 50% <i>Literature</i>
<b>Melting point/range</b>	Not applicable to liquids
<b>Freezing point</b>	-51 - -14 °C ( -60 - 7 °F) <i>Literature</i>
<b>Boiling point (760 mmHg)</b>	170 °C ( 338 °F) <i>Literature</i>
<b>Flash point</b>	<b>closed cup</b> 120 °C ( 248 °F) at 760 mmHg <i>Literature</i>
<b>Evaporation Rate (Butyl Acetate = 1)</b>	< 0.5 <i>Estimated.</i>
<b>Flammability (solid, gas)</b>	Not applicable to liquids
<b>Lower explosion limit</b>	3.2 % vol Liquid. <i>Literature</i> Ethylene glycol
<b>Upper explosion limit</b>	<i>Not determined.</i>
<b>Vapor Pressure</b>	3 mbar at 20 °C (68 °F) <i>Literature</i>
<b>Relative Vapor Density (air = 1)</b>	>1 <i>Literature</i>
<b>Relative Density (water = 1)</b>	1.044 - 1.134 at 20 °C (68 °F) / 20 °C <i>Literature</i>
<b>Water solubility</b>	completely miscible
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	435 °C (815 °F) <i>Literature</i> Ethylene glycol
<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	10 - 30 mm <sup>2</sup> /s at 20 °C (68 °F) <i>Literature</i>
<b>Explosive properties</b>	No data available
<b>Oxidizing properties</b>	No data available
<b>Molecular weight</b>	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Thermally stable at typical use temperatures.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems.

**Incompatible materials:** Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials.. Decomposition products can include and are not limited to:. Aldehydes.. Alcohols.. Ethers..

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

Oral toxicity is expected to be moderate in humans due to ethylene glycol even though tests with animals show a lower degree of toxicity. Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea.

For Ethylene glycol:  
Lethal Dose, Human, adult, 3 Ounces  
For Ethylene glycol:  
LD50, Rat, 6,000 - 13,000 mg/kg

#### Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin exposure to large quantities may result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

For Ethylene glycol:  
LD50, Rabbit, > 22,270 mg/kg

#### Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. With good ventilation, single exposure is not expected to cause adverse effects. If material is heated or areas are poorly ventilated, vapor/mist may accumulate and cause respiratory irritation and symptoms such as headache and nausea.

As product: The LC50 has not been determined.

### Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.  
Prolonged contact may cause slight skin irritation with local redness.  
Repeated contact may cause slight skin irritation with local redness.

### Serious eye damage/eye irritation

May cause slight eye irritation.  
Corneal injury is unlikely.  
Vapor or mist may cause eye irritation.

### Sensitization

Based on information for component(s):  
Did not cause allergic skin reactions when tested in guinea pigs.



For respiratory sensitization:  
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on information for component(s):

Observations in humans include:

Nystagmus (involuntary eye movement).

In animals, effects have been reported on the following organs:

Kidney.

Liver.

Blood

Testes

**Carcinogenicity**

Ethylene glycol did not cause cancer in long-term animal studies.

**Teratogenicity**

Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies. In laboratory animals, boron compounds have caused birth defects only at doses toxic to the mother and have been toxic to the fetus at doses nontoxic to the mother.

**Reproductive toxicity**

Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals. In animal studies, boron compounds have been shown to interfere with fertility in males, and to a lesser degree in females.

**Mutagenicity**

For the component(s) tested: In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**Ethylene glycol**

**Acute inhalation toxicity**

LC50, Rat, male and female, 6 Hour, dust/mist, > 2.5 mg/l

**Sebacic acid (decanedioic acid)**

**Acute inhalation toxicity**

As product: The LC50 has not been determined.

**Sodium benzoate**

**Acute inhalation toxicity**

No adverse effects are anticipated from single exposure to dust. Excessive exposure may cause irritation to upper respiratory tract (nose and throat).

The LC50 has not been determined.

**Boron potassium oxide (B4K2O7), tetrahydrate****Acute inhalation toxicity**

No adverse effects are anticipated from single exposure to dust. Dust may cause irritation to upper respiratory tract (nose and throat).

Typical for this family of materials. LC50, Rat, male and female, 4 Hour, dust/mist, > 2.03 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

**Sodium hydroxide****Acute inhalation toxicity**

The LC50 has not been determined.

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**12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

**Toxicity****Ethylene glycol****Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 72,860 mg/l

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

ErC50, Pseudokirchneriella subcapita, 96 Hour, Growth rate inhibition, 6,500 - 13,000 mg/l

**Toxicity to bacteria**

EC50, activated sludge, 30 min, 225 mg/l, OECD 209 Test

**Chronic toxicity to fish**

NOEC, Pimephales promelas (fathead minnow), 7 d, 15,380 mg/l

**Chronic toxicity to aquatic invertebrates**

NOEC, Ceriodaphnia dubia (water flea), 7 d, 8,590 mg/l

**Sebacic acid (decanedioic acid)****Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Brachydanio rerio (zebrafish), 96 Hour, > 100 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

EL50, Skeletonema costatum (marine diatom), 72 Hour, Growth rate, 38.7 mg/l

**Sodium benzoate**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, > 100 mg/l

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 96 Hour, > 100 mg/l

**Acute toxicity to algae/aquatic plants**

ErC50, Pseudokirchneriella subcapitata (green algae), static test, 72 Hour, > 100 mg/l

**Boron potassium oxide (B4K2O7), tetrahydrate**

**Acute toxicity to fish**

For this family of materials:  
Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).  
For this family of materials:  
LC50, dab (Limanda limanda), flow-through, 96 Hour, 74 mg/l

**Acute toxicity to aquatic invertebrates**

For this family of materials:  
LC50, Daphnia magna (Water flea), static test, 48 Hour, 173 mg/l, OECD Test Guideline 202 or Equivalent

**Sodium hydroxide**

**Acute toxicity to fish**

May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.

**Persistence and degradability**

**Ethylene glycol**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Pass

**Biodegradation:** 90 - 100 %

**Exposure time:** 10 d

**Method:** OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable

**Biodegradation:** 90 %

**Exposure time:** 1 d

**Method:** OECD Test Guideline 302B or Equivalent

**Theoretical Oxygen Demand:** 1.29 mg/mg

**Sebacic acid (decanedioic acid)**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

**Biodegradation:** 98 %  
**Exposure time:** 7 d  
**Method:** OECD Test Guideline 301E or Equivalent

**Sodium benzoate**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.  
10-day Window: Pass  
**Biodegradation:** > 74 %  
**Exposure time:** 28 d  
**Method:** OECD Test Guideline 301B or Equivalent

**Boron potassium oxide (B4K2O7), tetrahydrate**

**Biodegradability:** Biodegradation is not applicable.

**Sodium hydroxide**

**Biodegradability:** Biodegradability is not applicable to inorganic substances.

**Bioaccumulative potential**

**Ethylene glycol**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).  
**Partition coefficient: n-octanol/water(log Pow):** -1.36 Measured  
**Bioconcentration factor (BCF):** 10 *Leuciscus idus* (Golden orfe)

**Sebacic acid (decanedioic acid)**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).  
**Partition coefficient: n-octanol/water(log Pow):** 1.5 OECD Test Guideline 117 or Equivalent

**Sodium benzoate**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).  
**Partition coefficient: n-octanol/water(log Pow):** -2.27 Estimated.

**Boron potassium oxide (B4K2O7), tetrahydrate**

**Bioaccumulation:** No relevant data found.

**Sodium hydroxide**

**Bioaccumulation:** No bioconcentration is expected because of the relatively high water solubility.

**Mobility in soil**

**Ethylene glycol**

Potential for mobility in soil is very high (Koc between 0 and 50).  
Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.  
**Partition coefficient (Koc):** 1 Estimated.

**Sebacic acid (decanedioic acid)**

No relevant data found.

**Sodium benzoate**

No relevant data found.

**Boron potassium oxide (B4K2O7), tetrahydrate**

No relevant data found.

**Sodium hydroxide**

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** 14 Estimated.

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

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**14. TRANSPORT INFORMATION**

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**DOT**

<b>Proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s.(Ethylene glycol)
<b>UN number</b>	UN 3082
<b>Class</b>	9
<b>Packing group</b>	III
<b>Reportable Quantity</b>	Ethylene glycol

**Classification for SEA transport (IMO-IMDG):**

	Not regulated for transport
<b>Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code</b>	Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Acute toxicity (any route of exposure)  
 Skin corrosion or irritation  
 Serious eye damage or eye irritation  
 Reproductive toxicity  
 Specific target organ toxicity (single or repeated exposure)

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

The following components are subject to reporting levels established by SARA Title III, Section 313:

Components	CASRN
Ethylene glycol	107-21-1

### Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### California Prop. 65

WARNING: This product can expose you to chemicals including Ethylene glycol, Methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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### Hazard Rating System

#### NFPA

Health	Flammability	Instability
1	1	0

### Revision

Identification Number: 99044987 / A001 / Issue Date: 08/01/2019 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
C	Ceiling limit
Dow IHG	Dow Industrial Hygiene Guideline

OSHA P0	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
STEL	Short term exposure limit
TWA	Time weighted average

### Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

### Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

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