

Dow Corning: Meeting Your Needs Exactly

When it comes to providing reliability, durability, compatibility and safety for the office equipment and home electronics markets, designers and engineers around the world turn to Dow Corning.

As the global leader in silicon-based technology and with more than 60 years of experience as a silicone supplier, Dow Corning provides products, services and business solutions to meet your needs exactly. We design innovative technology into every one of our products—including our *Molykote** brand lubricants, greases and anti-friction coatings. And every product is backed by our commitment to provide design and processing answers when you need them.

Our functionality testing, application engineering, and equipment/material integration provide you with a total systems solution. Our product range and engineering expertise make us the ideal partner for cooperation and development of projects for modified or new products.

Whether you need to boost performance, lower costs, or increase customer satisfaction with your office equipment and home office systems, modules and components, our experts can customize precise, reliable and durable solutions.

This guide will assist you in selecting the best lubricant for your specific application needs.

Technical data sheets are available for all products.









Molykote® Lubricants for Office Equipment and Home Electronics

Simply put, the right lubricant for a moving part can mean the difference between high performance and failure.

When you select Dow Corning as your preferred lubricant supplier, you get access to our extensive offering of *Molykote** brand lubricants, specialty greases, pastes, anti-friction coatings, oils and dispersions, as well as unmatched application expertise.

Molykote lubricants are designed to perform optimally on a variety of substrates, including plastics,

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Application Recommended Molykote® **Parts Products** HP-300, HP-500 Heat roller and bearing lubricant • Paper feeding/ejection gears EM-30L, EM-50L PD-910, L-8011 • Paper guide and cassette lubricant **LBP** Paper provide adjust actuator EM-30L • One way clutch/torque limiter DX PASTE, G-8010 EM-50L, PD-920, L-8001 • Toner cartridge gear • Ink cartridge PD-910, PG-641, L-8011 Ink jet PD-910, L-8011 Paper tray printer • Plastic gear EM-50L, PG series, PD-910, PD-920, L-8001, L-8011 · Heat roller and bearing HP-300, HP-500 • Paper feeding/sorting unit gears EM-30L, EM-50L Multi-• Paper guide and cassette PD-910, L-8011 function machine • Toner cartridge gear EM-50L, PD-920, L-8001

metals, elastomers and engineered polymers, and provide long-lasting, noise-reducing performance, even in high pressure or extreme temperatures. Regardless of the scope and scale of lubrication support you require, we can provide the exact combination of products and services that you need to succeed.

- **Total solution** We offer a wide selection of specialty lubricants for all applications to help you make the right choice the first time.
- Tailored approach Dow Corning has global capabilities but can tailor a solution that can satisfy local needs.
- Environmentally friendly Our silicone-based lubricants do not contain heavy metals or unwanted chemicals.

The Molykote line of specialty lubricants for appliance components includes:

Performance Needs

- · Heat stability
- Plastic compatibility, noise reduction
- Plastic compatibility, invisible, semi-dry lubricant
- Plastic compatibility, noise reduction
- · High torque, plastic compatibility
- Plastic compatibility, noise reduction
- Plastic compatibility, invisible, semi-dry lubricant, (long endurance, low bleeding)
- Plastic compatibility, semi-dry lubricant
- · Plastic compatibility, no oil spreading
- · Heat stability
- Plastic compatibility, noise reduction
- · Plastic compatibility, invisible, semi-dry lubricant
- Plastic compatibility, noise reduction

- Greases Thick or semi-fluid dispersions of a thickening agent in a lubricating liquid. High-performance greases are designed for dynamic metal-to-metal, metal-to-rubber, metal-to-plastic and plastic-to-plastic applications. Most greases are based on synthetic formulations that have excellent resistance to thermal degradation. Many are fortified with solid lubricant additive technology to provide effective lubrication under extreme load conditions. High-performance fluorinated greases are designed for extended service at higher temperatures and higher loads, and in harsh chemical environments.
- Pastes High concentrations of solid lubricants dispersed in oil for convenient application. These lubricants have high concentrations of solid lubricants blended in various bases. They are used where a high concentration of solid lubricant is required, such as initial run-in and areas exposed to high loads.



Application

Digital Camera

CD/DVD Player

Mobile Phone

Camcorder

- Anti-friction coatings Paint-like products that contain submicron-sized particles of solid lubricants instead of coloring pigment, dispersed through carefully selected resin blends and solvents. After curing, the coating forms a dry lubricating film that can help prevent corrosion and is aesthetically pleasing. Anti-friction coatings are ideal for applications involving dusty environments or for inaccessible areas containing parts that need long-term lubrication.
- Semi-dry lubricant Clear, color dispersions that contain fluorinated solid lubricants and slight amounts of fluorinated oil mixed into non-flammable solvent. These lubricants dry quickly after a thin layer is applied.



Parts	Recommended <i>Molykote®</i> Products	Performance Needs
Auto focusDial switch, shutter	PD-920, L-8001 PD-910, L-8011	Invisible, semi-dry lubricantInvisible, semi-dry lubricant
Guide bar	E paste, PG, PD-910, L-8011	Plastic compatibility, noise reduction, no oil spreading
Screw gear	EM-30L, EM-50L, E paste, PG, PD-910, L-8011	Plastic compatibility, noise reduction, no oil spreading
Lead screw	EM-30L, EM-50L, PG, G-8007, PD-930	Noise reduction, no oil spreading
Plastic actuator	EM-30L, EM-50L,	Plastic compatibility, noise reduction
 Hinge (fold type, reverse type hinge) Slide parts	HP-300 PD-920, PD-930	Plastic compatibility, torque stabilityPlastic compatibility, no wet type lube
Auto focusActuatorHinge	PD-920, L-8001 PD-910, L-8011 HP-300	 Invisible, semi-dry lubricant Invisible, semi-dry lubricant Plastic compatibility, torque stability

How To Contact Us

Dow Corning has sales offices, manufacturing sites, as well as science and technology laboratories around the globe. For more information, **visit www.dowcorning.com** or **www.molykote.com**, or call one of our primary locations listed here.

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Global Presence. Local Support.

Dow Corning's global presence enables you to develop specifications centrally while providing consistent high-quality products and services locally. Through our global sales, application engineering, product development and manufacturing and delivery capabilities, our quality is consistent around the globe. This also enables a more effective and efficient product customization process—no matter where you are located!

LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that Dow Corning's products are safe, effective, and fully satisfactory for the intended use. Suggestions of uses should not be taken as inducements to infringe any particular patent.

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Your exclusive remedy for breech of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

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